

SPECIFICATION FOR STYLE NO. 5000



1. GENERAL

- 1.1 Three eyelet Gibson shoe, leather upper, padded collar. Unisex size range 3-13.
- 1.2 PVC direct cemented sole and heel.
- 1.3 The sole is constructed to comply with the requirements of EN 20345

2. DETAIL

2.1 Upper

Black smooth haircell leather, 1.8mm/2.0mm substance.

2.2 Vamp Lining

Rot-proof, synthetic to EN 20345

2.3 Insole

2.75mm/3.00mm 'Texon 480' cellulose board, or 3.0mm 'Redoma'.

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2.4 Steel Cap

200 Joules to EN 20345.

2.5 Sole and Heel

Translucent PVC direct cemented to the leather upper. Oil, petrol, acid and alkali resistant.

3. PERFORMANCE REQUIREMENTS

3.1 Impact Resistance

When the footwear is subjected to the 200 Joules impact test as specified in EN 20344, the minimum clearance inside the steel cap area shall not be less than the appropriate value given of EN 20344. (14mm for size 8.)

3.2 Crush Resistance

When the footwear is tested in accordance with EN 20344, the minimum clearance inside the steel cap area shall not be less than the appropriate value given of EN 20344. (14mm for size 8 when subjected to 15,000 N.)