



HYDRAULOCK

THREAD SEALING SMALL DIAMETER

DEFINITION

Easily-removable single-component anaerobic adhesive for sealing caps, pipes, and threaded metal connections with small diameters.

ADVANTAGES

- Single-component, clean, easy-to-use and non-toxic.
- No more pastes, tapes and hems. No risk of sealing filters.
- Ensures sealing of all types of metal threading: brass, raw and treated steel, stainless steel, etc.
- Protects against corrosion.
- Can be dismantled easily using standard tools.
- Immediate sealing after polymerisation.

APPLICATION FIELDS

- The ideal product for small connections with fine threading.
- Rarely-used assemblies. Controls, sensors, etc.
- Sealant for hot and cold water, solvents, oils, gasoline, etc. for small pipes.
- Sealing for compressed air and gases on finely threaded connections.
- Heaters, toilets, air conditioning, hydraulic and pneumatic mechanisms, automobiles, etc.

TECHNICAL CHARACTERISTICS

Aspect	liquid
Colour	chestnut brown
Viscosity	200 to 300 cPs
Release	5 to 10 N.m on M10
Continuous operating temperature	-60°C to +150°C; +230°C max
Strength on M10 steel bolts (NFT 76.124)	10 to 20 N.m.
Setting time at 20°C	< 10 minutes on copper and copper alloys
.....	10 to 25 minutes on STEEL
.....	< 60 minutes on STAINLESS STEEL
Maximum operation backlash	0.3 mm

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INSTRUCTIONS FOR USE

Ready to use.

Application temperature: +5°C to +40°C.

For application at a temperature 10°C, use **ORAPI ACTIVATEUR 3140**.

Apply the adhesive evenly to clean and dry surfaces and fill in backlash entirely.

For faster polymerisation: use **ORAPI ACTIVATEUR 3140**.

When the resin has polymerised, pressurisation can take place.

PACKAGING

50 ml bottles	Ref. 1329 F3	x 6
250 ml bottles	Ref. 1329 F5	x 1